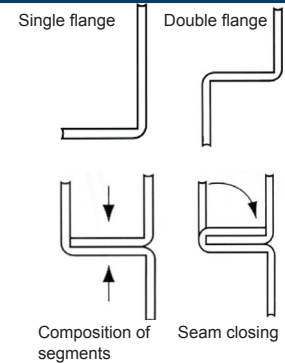
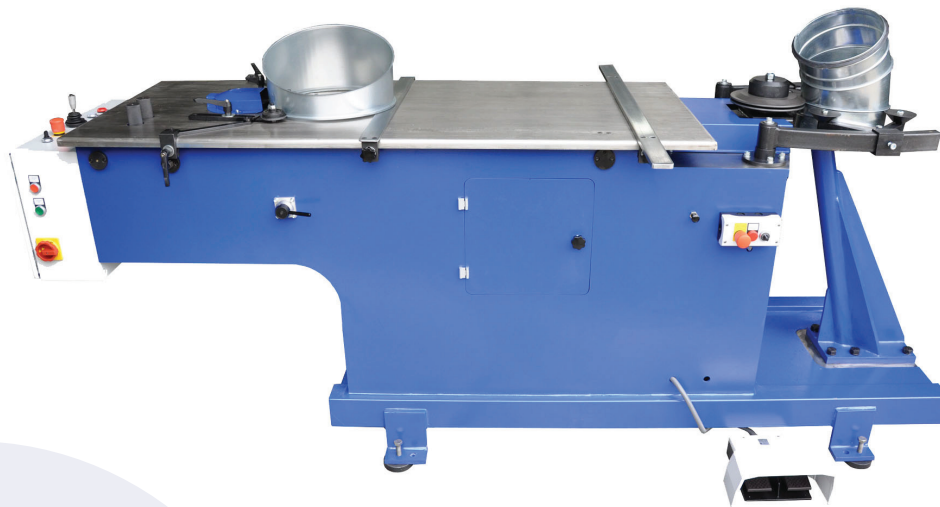


# Elbow Maker CEM 1250 Ultra



The Elbow maker CEM 1250 Ultra was developed for the production of segmental elbows and similar articles in segments (reductions, caps, ect.). Crimping the segments and closing the flange creates a airtight seam, which meets every needs. Due to their flexibility and the simultaneous use of flanging and closing station this machine is ideal for mass production and custom manufacturing.

- High quality
- High productivity
- Functional design

## Technical Data

Working area	Table with 2 working stations
Diameter range	125 mm - 1.250 mm
Material blank & galv. steel	0,4 mm - 1,25 mm
Stainless steel (other on request)	0,4 mm - 0,8 mm
Max. Segment angle	30°, 4-Teile 90°
Working speed	60 m/min.
Seamheight 5 mm $\varnothing$	125 mm - 250 mm
Seamheight 7,5 mm $\varnothing$	250 mm - 700 mm
Seamheight 10 mm $\varnothing$	700 mm - 1.250 mm
Power supply	3 x 400V; 50 Hz; 3,7 kW
Power	Hydraulic drive system
Control	Siemens ® PLC powersaving function and remotesystem